

BMW Group - AIR: 2018-11-01 / 14:18
Retailer: 06370/01
Model: 535i A
Vehicle identification number: D480943
Development code: F10
Model code: 5B23
Lead type: 5B23
Order number: -

Repair instruction

Removing and installing or replacing left headlight (xenon headlight)

63 12 010 | REP-REP-RAF0163-6312010 - V.6

63 12 010 Removing and installing or replacing left headlight (xenon headlight)



Warning!

Version with xenon lighting system:

Danger to life due to high voltage!
Therefore disconnect all components
from voltage supply before removal.

Work on the entire xenon lighting system
(ignition device, control unit and bulb) may
only be carried out by qualified personnel.



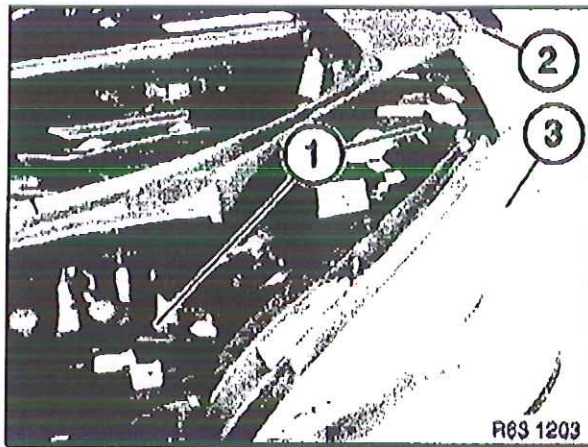
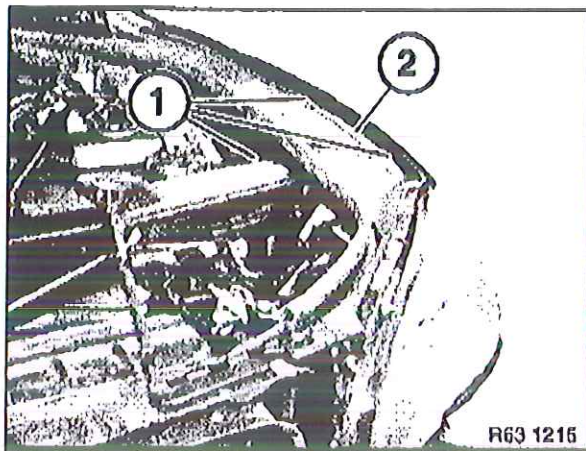
Necessary preliminary tasks:

- Remove front bumper panel

Vehicles with auxiliary radiator:

- Remove front wheel arch cover

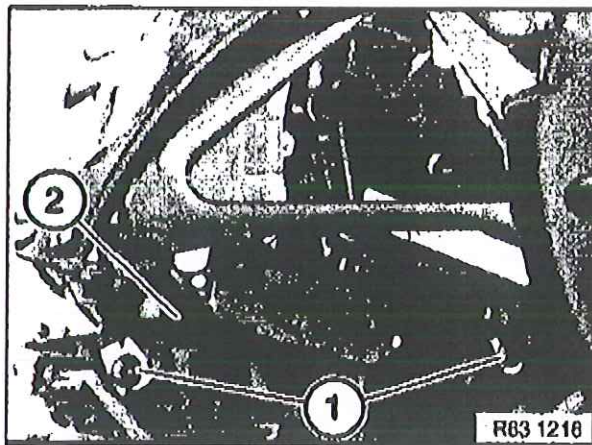
Lever out expanding rivets (1) on engine
compartment lid seal (2).



Remove seal for engine compartment lid (2) on left.

Release screws (1) on headlight (3) at top.

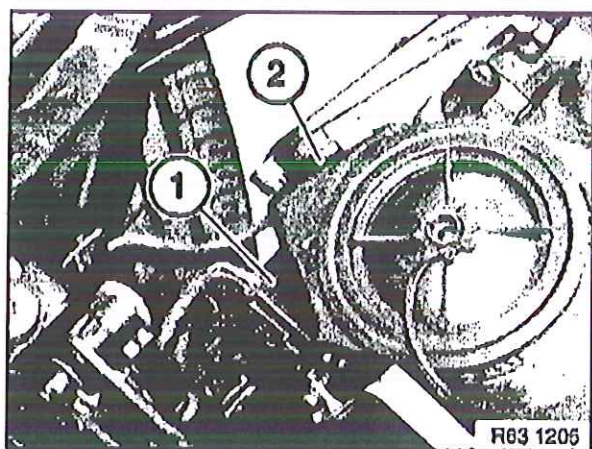
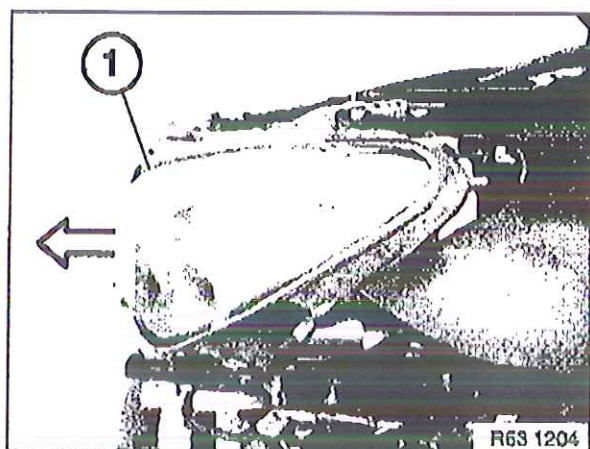
Tightening torque 63 12 1AZ.



Release screws (1) on headlight (2) at bottom.

Tightening torque 63 12 1AZ.

Pull out headlight (1) in direction of arrow slightly.



Disconnect plug connection (1) on headlight (2) and remove headlight.



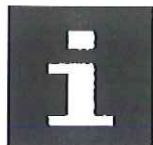
Important!

Follow instructions for handling light bulbs (exterior lights).

Replacement:

- If necessary, remove bulbs

Note bulb type.



Replacement only:

- Remount ignition unit for xenon headlight
- Remount control unit for xenon headlights
- Remount headlight driver module
- Remount turn indicator insert
- If necessary, remount cornering light

- For F07/F10/F11/F18:

Remount bulbs for side lights, front left
(LED module)



Installation note:
Adjust headlight.