

# Attention!

Please Read to avoid/remove condensation inside the headlight:

Some [www.alleuro.com](http://www.alleuro.com) customers have reported issues with condensation forming behind the lens of their new light shortly after installation. We have determined that in every reported case there is no leakage into the light as we have vacuum tested the suspected units.

What we have concluded is that the installer is often washing under the hood of the car and has inadvertently introduced water through the atmospheric vents. These vents are designed to prevent water infiltration under normal driving conditions, but will allow water to enter if the car is washed under the hood. This occurs by sending water in an un-natural direction, especially with a pressure wand.

BMW has issued a service information bulletin (SI B63 05 16) to address this issue in many models and offers multiple ways to remove the water. See the bulletin for details. To briefly summarize, it involves removing covers and running high beams for 30 minutes and using a hot air blower.

We have also found that installing a small desiccant package inside the bulb cover and closing it back up overnight without using the headlights will work every time. There have also been suggestions that a new headlight installed in a warm and moist body shop and then moved outside in cooler air will naturally cause condensation to form. Some vents can become dislodged or even rotated upwards which will also allow water to enter. This is not a defect, rather an installation error. Once you remove the moisture and stop the water from entering the light, the problem is solved.